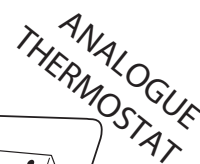
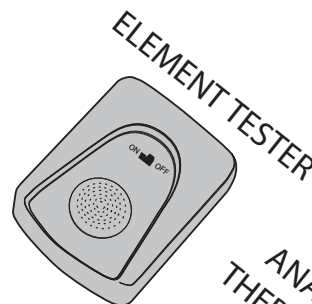
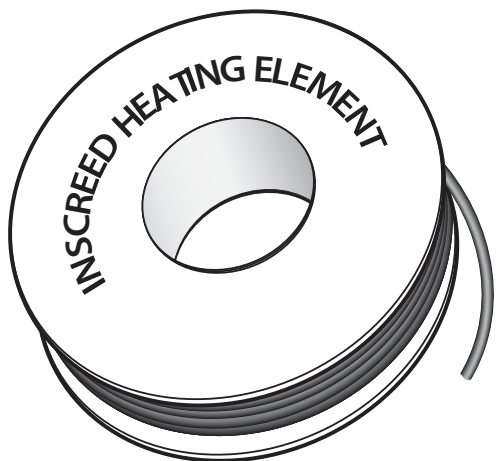
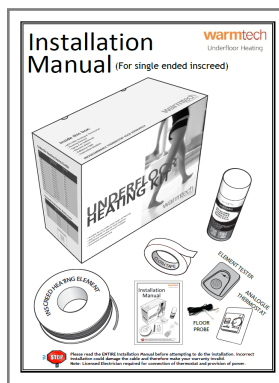


# Installation Manual (For single ended inscreeed)



FLOOR PROBE



Please read the ENTIRE Installation Manual before attempting to do the installation. Incorrect installation could damage the cable and therefore make your warranty invalid.  
 Note: Licensed Electrician required for connection of thermostat and provision of power.

## Contents

3	Do's and don'ts
4	Heater information
5	Pre-wiring of electrical installation
6	Technical notes
7	Wiring configuration
8	Installing multiple heaters
9	Installation step 1
10	Installation step 2
11	Installation step 3
13	Installation step 4
14	Installation step 5
15	Sizing Guide
16	Product Warranty

Your Warmtech Inscreed Heater has been designed so that installation is quick and straight forward, but as with all electrical systems, certain procedures must be strictly followed.



### Kit contents

- Warmtech Inscreed Heater
- Adhesive spray
- Adhesive tape
- Analogue thermostat
- Continuity alarm
- Floor probe
- Manual

Warmtech Heating Systems accepts no liability, expressed or implied for any loss or consequential damage suffered as a result of installations which in any way contravene the instructions that follow.

If these instructions are followed, you should have no problems. However if you do require help at any stage, please call our Free helpline:

**Warmtech helpline: 1300 138 126**

You can also find a copy of this manual, wiring instructions, a list of frequently asked questions and more helpful information on our website: [www.warmtech.com.au](http://www.warmtech.com.au).

## Do and don'ts

- DO carefully read this installation manual before commencing installation.
- DO ensure the floor surface is clean and dry before proceeding.
- DO plan the heater layout and installation so that any drilling after tiling (eg for fixing sanitary ware, door stops etc.) will not damage the wiring.
- DO maintain a gap between heating wire runs of at least 80mm at all times.
- DO make sure that ALL heating wires, including cold tail joints, are positioned under the floor tiles in the installation.
- DO Install floor probe/sensor
- DO use ceramic tile adhesives and grouts suitable for use with underfloor heating (Check with adhesive manufacturer).
- DO megger heating element after installation (see page 13)
- DO take particular care when applying sand and cement so that the heating wires are not dislodged or damaged.
- DO ensure that when oil base poly urethane waterproofing is used, the cable will need to be installed on wire mesh (not supplied).

- DON'T commence installation on a concrete floor that has not been fully dried.
- DON'T cut or shorten the heating wire at any time.
- DON'T allow the heating wires to cross over or touch each other at any point.
- DON'T store tiles, sharp or heavy objects on any of the wiring whilst tiling.
- DON'T commence tiling before testing the Warmtech Heating System using the Element tester.
- DON'T switch on the installed heating system until tile adhesive has fully dried - Check adhesive guidelines.
- DON'T install the heating wire on stairways or up the walls.

## Warning

Once the heating wire has been installed avoid all traffic over the wire until the floor has been covered by sand and cement. Do not install the heating wire until the floor is ready to be tiled. Immediately prior to tiling, test the heating wires as specified on page 13 to check it has not been damaged. If you are in any doubt, call the Warmtech helpline on 1300 138 126.

## Heater information

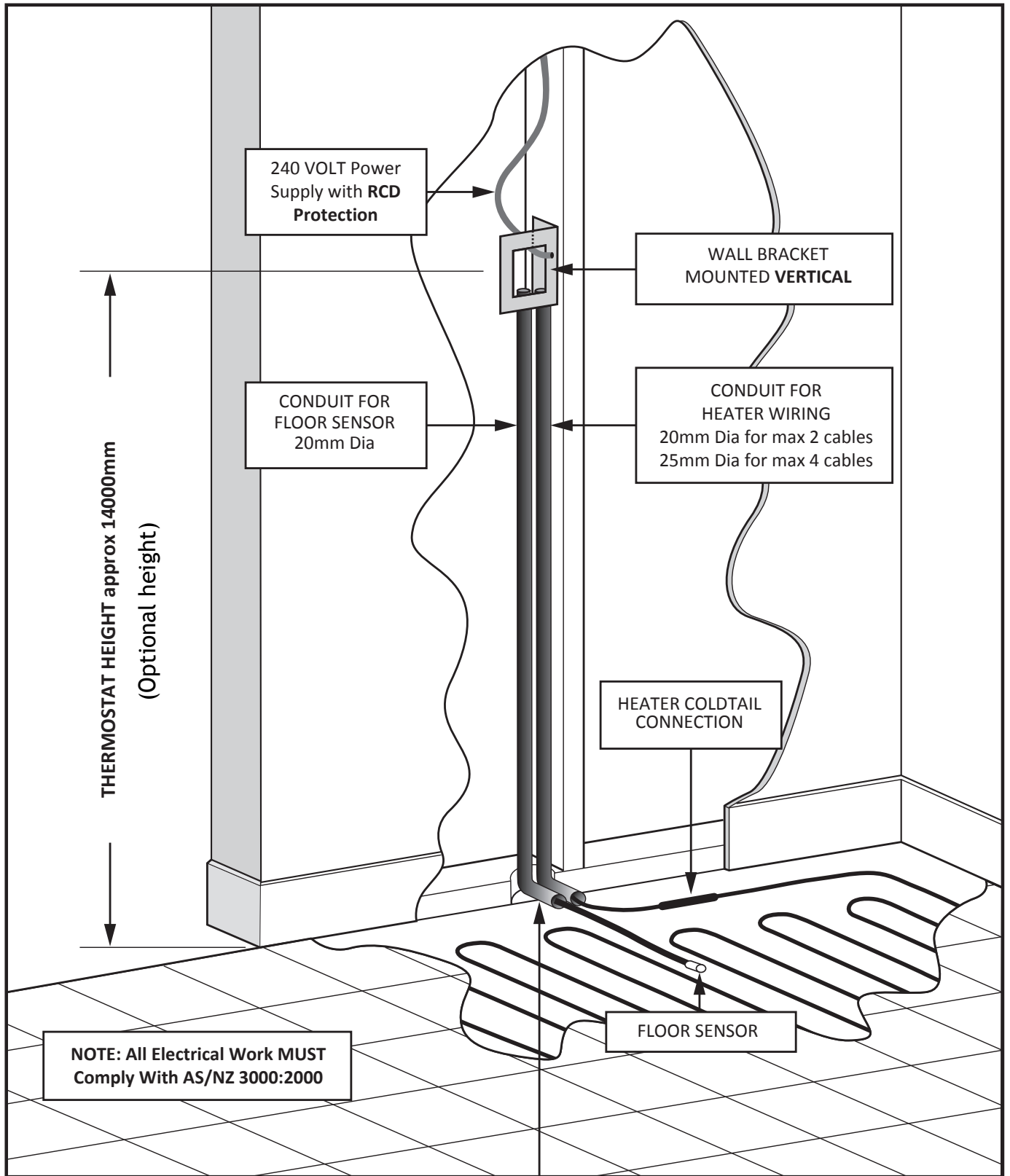
The heaters consist of a fixed length of heating wire terminated at one end by a sealed joint and the other end by a 3m power supply cable (cold tail).

The cores and earth braid are spliced in a water resistant joint assembly to the supply conductors and the earth conductor of the cold tail. All joints are water resistant only not waterproof. Joints should not be exposed to long term moisture.

Heater Model	Wire Colour	kW	Wire Length (m) ± 2.50 %	Amps Resistive @ 240 V	Resistance ± 5.00%
SEW200	Blue	0.200	12.5m	0.833 Amp	242 Ω
SEW300	Apple green	0.300	18.5 m	1.25 Amp	161 Ω
SEW400	Burgundy	0.400	25.0 m	1.66 Amp	121 Ω
SEW500	Violet	0.500	31.25 m	2.08 Amp	96 Ω
SEW650	Olive green	0.650	40.50 m	2.70 Amp	74 Ω
SEW800	Red	0.800	50.0 m	3.33 Amp	60 Ω
SEW1000	Yellow	1.000	62.50 m	4.16 Amp	48 Ω
SEW1250	Pink	1.250	78.10 m	5.20 Amp	78 Ω

All electrical work should be carried out by a certified/qualified electrician. All work must conform to AS/NZS 3000:2000 and the current Wiring Regulations.

# Pre-wiring of Electrical Installation - Wall mounted thermostat



**NOTE: Both conduits need to be terminated 100-300mm from the wall.**

To fully utilise the long-term durability of ceramic tiling, whether heated or not, it is important that the design, construction and preparation of the subfloor is carried out correctly.

It is essential that the subfloor be sufficiently rigid to support the ultimate weight that it will have to bear without movement or deflection.

The choice of products for subfloor preparation and tile will vary depending on the existing subfloor, preferred tiling system and choice of tile. This document is only intended to be an outline guide to laying ceramic floor tiles. Further help regarding floor preparation and tile application is available from the tile adhesive manufacturers.

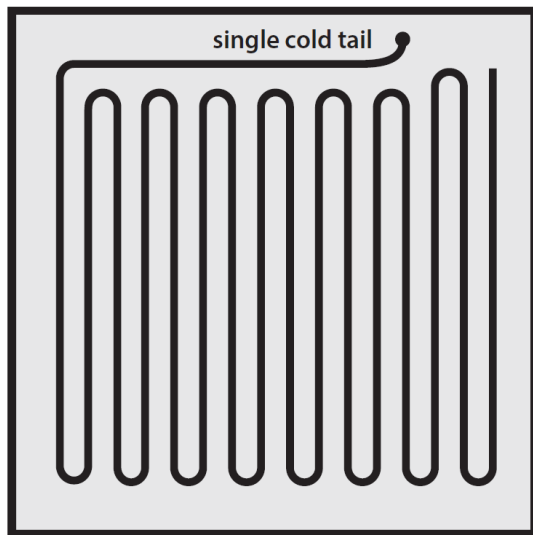
Warmtech recommends the installation of a secondary waterproofing membrane over the sand and cement screed prior to tiling.

## Wiring configurations

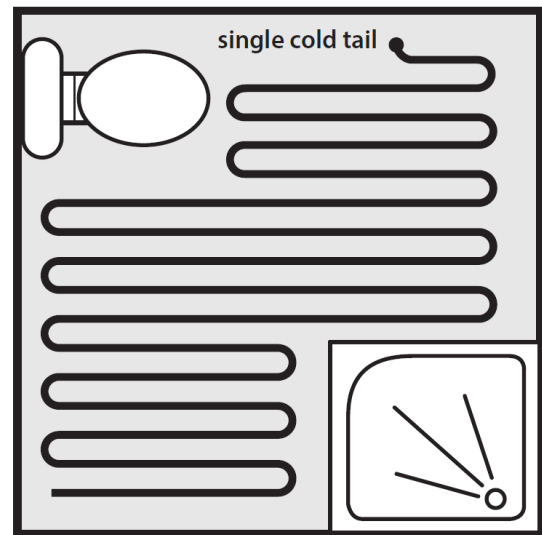
Whilst the installation instructions only make provision for the wiring to be installed in a set configuration, there are many instances where departure from this configuration may be desirable. Below are a few drawings illustrating the versatility of the Warmtech Undertile Heating System.

In each of the examples the floor space is heated using different wire configurations to suit the particular layout of the room. It should be noted that whilst the sizing chart provided in this booklet is a useful guide to heater layout, it may be necessary to slightly alter the heating wire spacing to suit your particular installation. However, at no time should the spacing between the wires be less than 80mm. Do not cut the heating element.

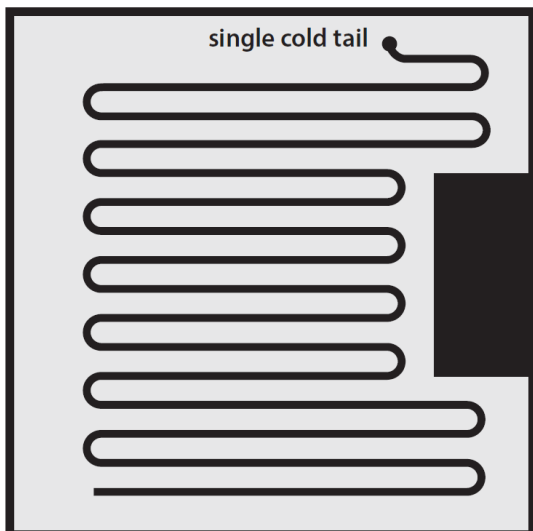
**Standard room**



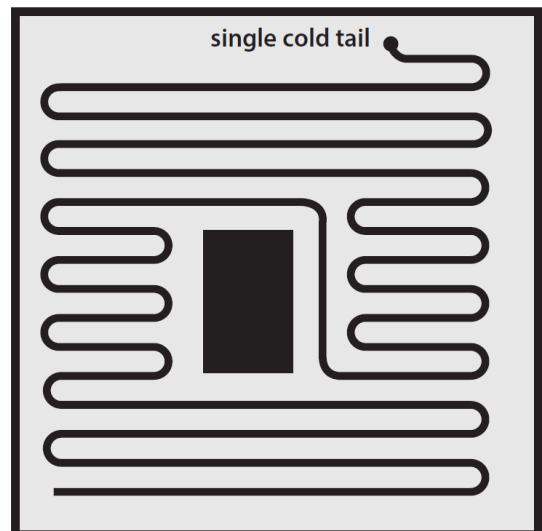
**Bathroom**



**Room with recesses**



**Room with central obstacle**



## Installing multiple inscreed heaters

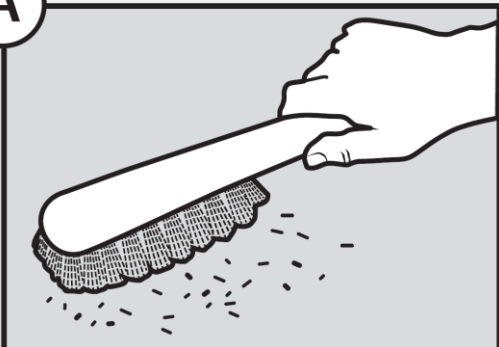
When laying more than one heater, it is important to keep these points in mind:

1. The heating wires may not touch or cross at any point.
2. The heaters are joined in parallel only at the thermostat or in a junction box. Do not attach one heater to another in series.
3. The heating wire spacing for all heaters in an area should be approximately equal.



## Installation Step 1

A



Smooth, clean and dry floor

B

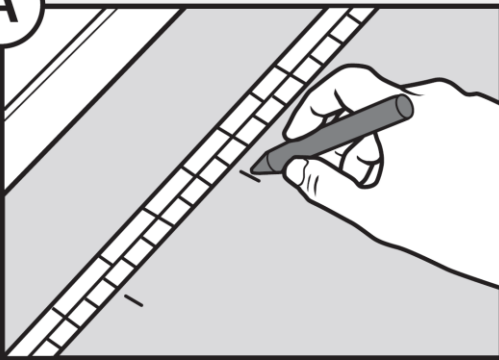


Avoid traffic over the floor while the heating elements are exposed

- If the heater is being fitted to a wooden floor, the floor should be boarded over with ceramic tile underlay as specified in the technical notes section.
- If necessary an appropriate smoothing compound should be applied and allowed to cure.
- If the heater is being fitted to a solid floor it is essential that the concrete has been allowed to dry.
- Avoid traffic over the subfloor when the heating elements are exposed.

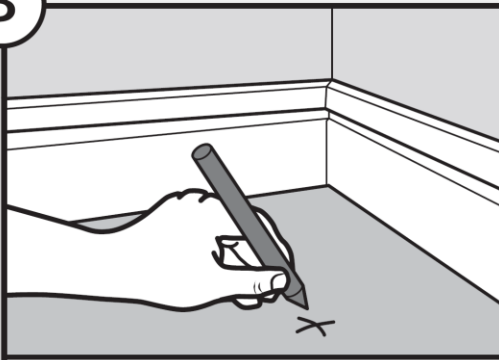
## Installation Step 2

A



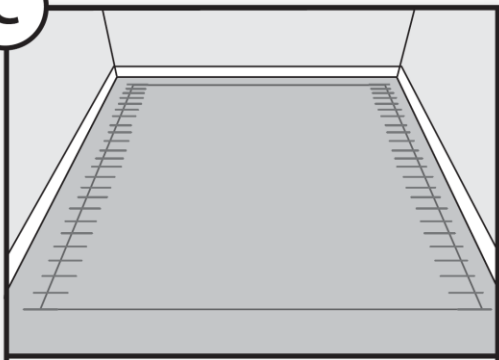
Measure up

B



Mark start point

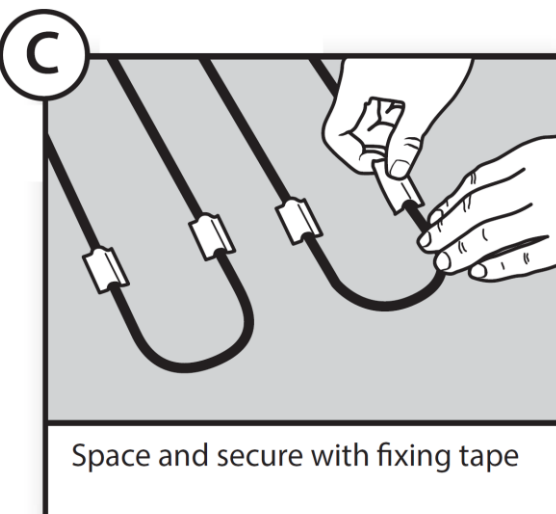
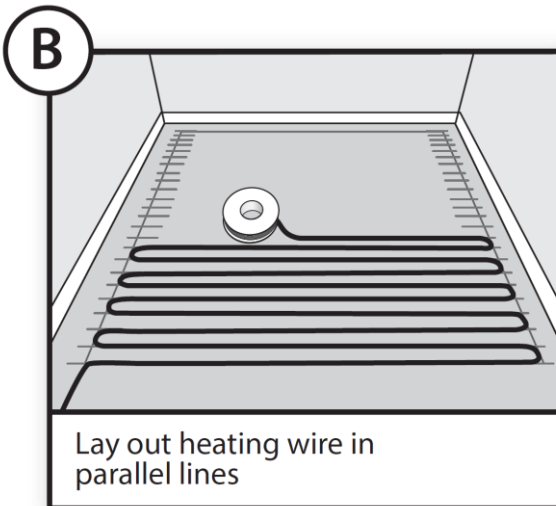
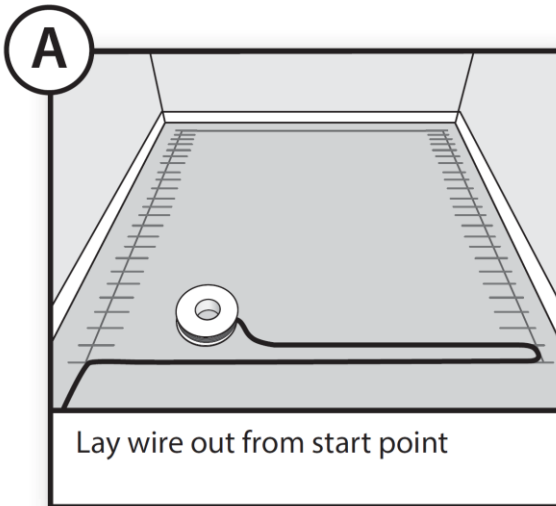
C



Mark perimeter and spacing intervals

- Mark the heater position on the floor.
- Calculate in square metres the size of the area to be heated. Then, using the sizing guide given on the back of this manual, read off the wire spacing and perimeter distances to correctly fit your heating wire into the space available.
- Using a fibre tipped pen, mark a start point as close as possible to the power supply, but no further than 2.5m from it.
- Mark all the outer corners of the heated area observing the perimeter distances previously read off the sizing guide and join the corners up to form a marked out perimeter.
- Mark up the spacing intervals for the heating wire following the sizing guide.
- The spacing must be a minimum of 80mm and maximum of 100mm.

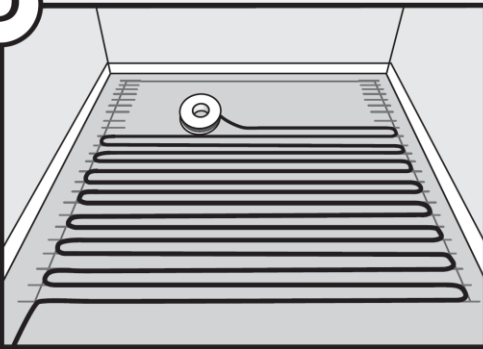
### Installation Step 3



- Gently pull the power supply cable from the reel.
- After 3 metres of cable has been removed, you will reach the point at which the power supply cable joins the heating wire.
- Pull cold tail up the conduit and wire up alarm; turn on and leave on during the entire installation (See Step C on Pg 13).
- The joint should be taped to the floor at the start point.
- Once the floor has been marked up, the heating wire can be laid out.
- Lay out the heating wire and secure with fixing tape.
- The wire should be laid in parallel lines back and forth across the main body of the area to be heated.
- Using the wire spacing markings as tape down points, secure the heating wire to the floor with strips of adhesive tape supplied and spray adhesive.
- The strips should be about 25mm (1 inch) long and band tape 300 - 600mm apart.
- In order to achieve even coverage of the balance of the area to be heated, you may at this stage need to adjust some of the wire spacing that you previously secured.
- You may wish to alter the wire layout to fit your particular room.

### Installation Step 3 (cntd)

D



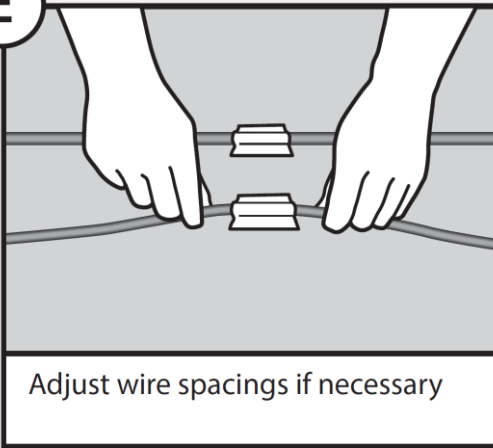
Lay out balance of heating wire

- Where there are irregularities of room shape you can manually lay out the heating wire eg to provide warmth around the basins, toilets etc.
- Ensure that no cables are touching.

This is quite acceptable providing that:

- The heating wires are spaced at least 80mm apart at all times.
- The heating wires never cross.

E



Adjust wire spacings if necessary

Once the heating wire layout has been completed, the entire length of the heating wire should be taped to the floor.

Ensure the greatest possible adhesion with the minimum of trapped air space beneath the taped wire. As you apply the tape, gently tighten the heating wire from then ends to ensure it is straight.

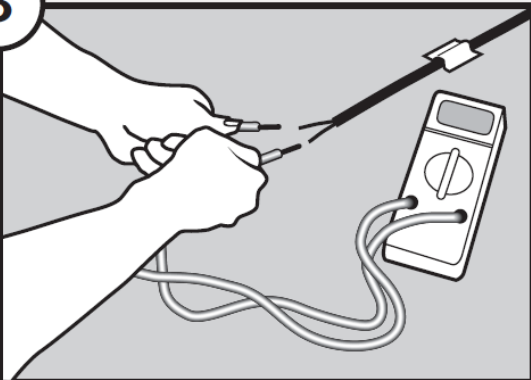
## Installation Step 4

A



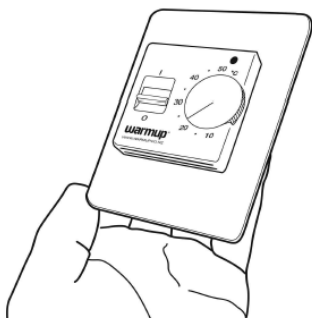
Connect the continuity alarm

B



Check resistance using multimeter

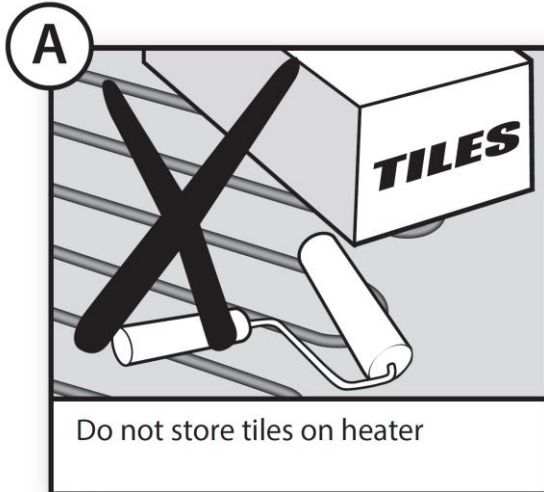
C



Install the Warmup thermostat and floor probe

### Install the thermostat and floor probe

- Instructions for the fitting of the thermostat can be found inside the thermostat box or on the back of the thermostat.
- The power cable consists of conductors coloured brown(active), blue(neutral) and green/yellow(earth). These should be connected in accordance with current wiring regulations. For testing purposes, the brown and blue wires should be connected to a multimeter to obtain a resistance reading BEFORE any connections are made to the electrical supply.
- Please review the information on page 5 before proceeding.
- Install the Warmtech thermostat.(If installing a Warmtech floor sensing thermostat, ensure that when placing the probe on the ground, it is no closer than 50mm to any heating element.
- If possible, during tiling use a multimeter to check the resistance on the heater to ensure that there is a circuit.
- A  $\pm 5\%$  ohm reading tolerance is allowed under manufacturing guidelines.
- If the heater is not working call the technical helpline on 1300 138 126.
- At this stage DO NOT TILE if the heater is not working.



### Tile and grout

- Check that the heating wire is fully taped and secure.
- Screed the floor as soon as possible as per the ceramic tile adhesive manufacturer's instructions. Do not switch on the heater until the tile adhesive has fully dried.
- Apply sand and cement screed at a ratio of 3 parts sand and 1 part cement.
- Ensure the bed thickness is a minimum of 20mm and a maximum of 65mm.

## SIZING GUIDE

Inscribed Element	Wattage	Cable Length	Coverage area table
SEW200	200	12.5m	1.0m <sup>2</sup> - 1.5m <sup>2</sup>
SEW300	300	18.5m	1.5m <sup>2</sup> - 2.0m <sup>2</sup>
SEW400	400	25.0m	2.0m <sup>2</sup> - 2.5m <sup>2</sup>
SEW500	500	31.25m	2.6m <sup>2</sup> - 3.0m <sup>2</sup>
SEW650	650	40.50m	3.1m <sup>2</sup> - 4.0m <sup>2</sup>
SEW800	800	50.0m	4.1m <sup>2</sup> - 5.0m <sup>2</sup>
SEW1000	1000	62.50m	5.1m <sup>2</sup> - 6.0m <sup>2</sup>
SEW1250	1250	78.10m	6.1m <sup>2</sup> - 8.0m <sup>2</sup>

For larger or different area sizing - please contact Warmtech on Freephone 1300 138 126.

### Notes:

These are nominal specifications only.

Coverage table is by calculation only - actual wire layout on the floor may have an effect on the actual coverage obtained. The table shows the area in sqm that any cable will cover e.g. if an SEW1000 is laid up with the runs 80mm apart, a total heated area of 4.50sqm should be achieved.

Formula

Coverage area (m<sup>2</sup>) divided by cable length x 1000 = wire spacing

## **PRODUCT WARRANTY**

### **INSCREED HEATING ELEMENTS**

We warrant you that the new **Warmtech** heating equipment with this warranty is free from any manufacturing defects.

This warranty applies to **Warmtech Inscreed Heating** elements for a period of two (2) years from the date of purchase.

**Warmtech** reserves the right to repair or offer a full refund (money back) to the value of the heating kit only, in the event of malfunctioning of the heating within the two (2) year warranty period as a result of a manufacturing defect. Moisture in element joints will not be covered under warranty.

**Warmtech** or its Distributors reserve the right to charge for any repairs/faults tracing caused by installation damage which is not the fault of **Warmtech Underfloor Heating**.

All procedures as detailed in the installation manual need to be followed for this warranty to be valid. Any deviation from these may result in the warranty being null and void.

Attach your proof of purchase and keep in a safe place with this warranty form.